

# UNDERCOAT

**Issued August 2014** 

## **PRODUCT DESCRIPTION & USE**

**Armstead Trade** Undercoat is a professional quality, solvent-based undercoat suitable for use on all types of interior and exterior wood, metal and suitably primed masonry surfaces. Recommended for use with **Armstead Trade** High Gloss where a durable high gloss system is required.

#### **KEY BENEFITS**

- Good opacity
- Low sheen
- · For interior & exterior use

## **PACK SIZES**



2.5L



#### **COLOUR RANGE**

White, Dark Grey & 18 tintable colours

#### **FILM THICKNESS**

Film thickness will be dependent on the coverage achieved.

Wet: 45 microns. Dry: 25 microns.

# **COMPOSITION** (NOMINAL)

Pigment: Lightfast Pigments.

**Binder:** Alkyd. **Solvent:** White Spirit.

## **VOLUME SOLIDS**

White 63% (nominal), other colours will vary.

#### SURFACE PREPARATION

Surfaces must be clean, dry and free from all defective or poorly adhering material. Thoroughly rub down previously painted surfaces, using 'wet flatting' methods where possible, then wipe off with a damp, lint free cloth. Treat knots with an appropriate knotting solution. New or bare surfaces should be primed with an appropriate primer.

**Note:** Special precautions should be taken during surface preparation of pre-1960s paint surfaces over wood and metal as they may contain harmful lead.

#### **APPLICATION**



Brush or roller. For Health and Safety reasons related to all solvent-based paints, spray application is not recommended.

As with other solvent-based paints, do not apply in temperatures below 5°C (as recommended by British Standard BS 6150).

## SYSTEM INFORMATION

Stir thoroughly before use.

The normal recommendation is to apply one coat of **Armstead Trade** Undercoat, followed by one or two coats of **Armstead Trade** High Gloss.

#### PRACTICAL COVERAGE



On smooth surfaces of average porosity a litre of paint is sufficient to apply one coat to an area of up to 15m<sup>2</sup>.

# **DRYING TIMES** (SINGLE COAT, STANDARD THICKNESS)



**Touch Dry:** 2-6 hours\* **Recoat:** 6-16 hours\*

\*Dependent upon temperature & humidity

#### **CLEANING UP**



Remove as much paint as possible from brushes before cleaning with white spirit.

# **TRANSPORTATION & STORAGE**

Do not use or store in extremes of temperature and protect from frost. To prevent spillage, please store and transport upright.

## VOC

EU limit value for this product (cat A/d): 400g/l (2007) / 300g/l (2010) This product contains max .300g/L VOC

VOC Content High 25%-50%. VOCs (Volatile Organic Compounds) contribute to atmospheric pollution.

# **FURTHER SUPPORT**

Online: www.armsteadtrade.co.uk Email: armstead.advice@akzonobel.com

Phone: 0333-222-70-70

Please visit www.armsteadtrade.co.uk to download safety sheet  $\ensuremath{\mathsf{SDSAM206}}$ 



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